

A Closer Look at the Pharmaceutical Industry and the Field of Microbiology

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Pharmaceutical microbiology is an applied branch of microbiology, focused on study of micro-organisms associated with the manufacture of pharmaceuticals, primarily in minimizing the numbers in a process environment; ensuring that the finished product is sterile and excluding microorganisms and microbial byproducts like exotoxin and endotoxin from water and other starting materials is a key component of quality control in pharmaceutical manufacturing to ensure finished pharmaceutical products are sterile.

Other aspects of pharmaceutical microbiology include the research and development of anti-infective agents, the use of microorganisms to detect mutagenic and carcinogenic activity in prospective drugs, and the use of microorganisms in the manufacture of pharmaceutical products like insulin and human growth hormone.

1. **Microorganisms role:** Microorganisms, both beneficial and harmful, surround us everywhere. They are present in the air we breathe, the water we drink, and even on our own bodies. While some microorganisms are essential for our well-being, others can cause severe illnesses and infections. This is where pharmaceutical microbiology steps in to protect us from the harmful effects of these invisible adversaries.
2. **Microbiology laboratories in pharmaceuticals:**
 - 2.1. Microbiology laboratories consist of activities that depend on several principles: good laboratory practices, aseptic technique, control of media, control of test strains, control of equipment, diligent recording and evaluation of data, and training of the laboratory staff.
 - 2.2. Microbiology lab is the place where all microbiological tests and analysis occur, it has special preparations in design and precautions as the hazard material here is microorganisms-which might be infectious- which is different from chemical and physical lab as here these pathogens can multiply or transfer out of the lab if precaution is not followed.
 - 2.3. The design of the lab must ensure that the floor, walls, and benches in the lab does not support or permit microorganisms growth.
 - 2.4. The personnel working in the microbiology lab is always safe if they follow precautions and are focused on their work. Different equipment and instruments are used in microbiology labs.
 - 2.5. The primary goal of pharmaceutical microbiology is to prevent contamination of pharmaceutical products and ensure their sterility. This field encompasses various aspects, including the identification and characterization of microorganisms, evaluation of their impact on drug efficacy, and the development of strategies to control and eliminate them.

- 2.6. One of the critical areas in pharmaceutical microbiology is the testing of raw materials and finished products for microbial contamination. This involves rigorous testing procedures to detect the presence of bacteria, fungi, viruses, and other microorganisms that could compromise the safety and quality of pharmaceuticals. These tests are not only performed on the final product but also at various stages of the manufacturing process to identify potential sources of contamination.
- 2.7. Moreover, pharmaceutical microbiologists play a vital role in assessing the effectiveness of antimicrobial agents. With the rise of antibiotic resistance and the constant threat of new infectious diseases, it is crucial to develop and evaluate drugs that can effectively combat these ever-evolving microorganisms. Pharmaceutical microbiology provides invaluable insights into the mechanisms of action of antimicrobial agents and helps in the development of novel therapies.
- 2.8. In addition to ensuring the safety of pharmaceutical products, pharmaceutical microbiology also plays a significant role in environmental monitoring. Microorganisms can thrive in manufacturing facilities, posing a risk not only to the products but also to the employees working in these environments. By implementing stringent monitoring protocols, pharmaceutical microbiologists help maintain a clean and safe working environment, minimizing the risk of contamination and ensuring the well-being of all involved.

3. The layout of the lab should enhance following operations:

- 3.1. Prevent cross-contamination.
- 3.2. Separation of activities.
- 3.3. Promote Safety.
- 3.4. Lab area should have separate “clean “and “live culture” areas with different access points, barriers.

4. Most laboratory equipment is subject to standard validation practices of installation, operation and performance qualifications:

- 4.1. Periodic calibration/maintenance should be performed regularly.
- 4.2. Performance verification checks should also be conducted regularly.
- 4.3. Frequency will depend on the characteristics and use of the equipment.

5. Training of personnel:

- 5.1. Microbiologists in the pharmaceutical support lab should be trained in relevant standard operating procedures.
- 5.2. Be assigned responsibilities in keeping with their skill and experience.

5.3. Standard operating procedures:

- 5.3.1. SOPs should be clear and understandable.

6. Instruments and equipment's used in microbiology:

- 6.1. Autoclave:** It is a sterilization equipment that is used to sterilize media; tools used in microbiology lab or decontaminating biohazard wastes. It sterilizes by using High temperature and pressure.
- 6.2. Incubators:** It is a used to maintain the growth of microorganisms through controlling temperature, humidity or other factors which is essential for the growth of certain types of Microorganisms.
- 6.3. Laminar flow cabinet/biosafety cabinet:** It is an enclosed bench designed to prevent contamination of microbiological samples. Where air is drawn through a HEPA filter.

6.4. Refrigerator: Used in storing media under low temperatures to prevent microorganisms' growth and to avoid dehydration of the media.

6.5. Microscope: Is an instrument used for identification and characterization of microorganism.

6.6. Colony counter: Is an instrument used for counting microbial colonies on Peri plates.

7. Microbiological test:

7.1. Water analysis: It is a method of analyzing water to estimate the numbers of bacteria present and, if needed, to find out what sort of bacteria they are.

7.2. Microbial limit test: (MLT) is performed to assess how many and which of certain viable microorganisms are present in non-sterile pharmaceutical, healthcare or cosmetics manufacturing samples that range from raw materials to finished products.

7.3. Sterility test: It is defined as testing which confirms that sterile products are free from the presence of viable microorganisms.

7.4. Bacterial endotoxin test: Endotoxins are also commonly known as pyrogens, and they are produced by gram-negative bacteria. The principle of bacterial endotoxin test makes it the most sensitive test that one can use to detect and quantify endotoxins, which are famously known for causing fever in humans.

7.5. Environmental monitoring: It is a key part of the assessment of pharmaceutical manufacturing facilities.

7.5.1. Environmental monitoring is performed to test for surface and airborne contaminants within pharmaceutical clean-rooms and other controlled environments. The data is often used for regulatory compliance and manufacturing protocols for safety and quality assurance.

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